WELCOME!
Feb. 8-10, 2024  |  Denver

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Download The Precast Show App for the latest trade show schedule, registration information, events and more.
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Haarup's vast project experience and wide range of reliable equipment makes it easy for you to either modernize existing plants or build new ones.

- Service
- Quality
- Solutions
- Support

THE PRECAST SHOW
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Precast. It’s all we do.

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Client: Metromont Corporation
Our Role: Hamilton Form worked with Metromont to create custom forms, including: stadia, upright ribbon panels, walkways, stairwells, reker beams, solid slabs, tub forms and vomitory walls.

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Custom equipment
Practical solutions
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THE PRECAST SHOW®

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YOUR PRECAST SHOW FLOOR CHECKLIST

- Download the Mobile App.
- Enjoy Free Food and Beverages Daily.
- Listen for the Prize Giveaway! You Must Be on the Show Floor to Win.
- Access Free Wi-Fi from JVI. (password: precast24)
- Watch a Product Presentation.
- Bid on Silent Auction Items.
- And Most Importantly: Make New Friends and Reunite with Your Precast Family.

ThePrecastShow.org
TRADE SHOW SCHEDULE

THURSDAY, FEB. 8
2 to 7 p.m.
The Precast Show Grand Opening
Welcome reception on the Trade Show Floor. Includes hors d’oeuvres and host bar from 4 to 7 p.m.

FRIDAY, FEB. 9
11 a.m. to 5 p.m.
Includes buffet lunch from noon to 1:30 p.m. and host bar from 3 to 5 p.m.

SATURDAY, FEB. 10
10 a.m. to 1 p.m.
Includes brunch and host bar throughout.
NMB Splice Sleeve System
YOUR TRUSTED REBAR SPLICING SOLUTION

Rebar Splicing Mechanical Couplers
Concrete Crack Control

THE PRECAST SHOW EXHIBITOR | BOOTH 1307
Tired of Juggling Multiple Software Systems?

IT’S TIME FOR TITAN 3000!
The most advanced comprehensive software designed specifically for precast and prestressed manufacturers.

Titan 3000 Precast Management Software provides an integrated system to manage all elements of your plant’s operations. From quoting and estimating to production scheduling, QC and dispatching, all the way through financial reporting, the Titan 3000 system features a suite of modules for precast and prestressed companies of all sizes.

New AI-Powered Features
And now, we’re excited to announce that Titan 3000 will be implementing AI tools to make your experience even better! With our new AI-powered features, you will streamline workflow, reduce errors, and improve your bottom line. And wait until you see how we are using AI to streamline takeoffs!

Want to learn more? Come see us at The Precast Show to learn how Titan 3000 can help your business grow. We’re the proud Premier Sponsor of The Precast Show for the 16th straight year. We can’t wait to see you there!

Ask us about AP+, our new AI-powered Accounts Payable and Inventory Receipts Processing Service for the Titan 3000 Precast Management System.

THE PRECAST SHOW EXHIBITOR | BOOTH 1301

PRECAST MANAGEMENT SYSTEM

TITAN 3000

Premier Sponsor

titan3000.com
(732) 866-8686
Make the most of your time at The Precast Show

Download the Official Show App

- Find exhibitors’ details quickly and easily.
- View maps/floor plans.
- Get information about education sessions with schedules, descriptions and speaker details.
- Save your must-see exhibitors, events and education sessions in My Schedule.
- Access detailed show information, receive announcements and much more!

Scan Now!

Free Wi-Fi at the Colorado Convention Center

Username: ThePrecastShow_2024
Password: precast24
Sponsored by JVI
Over 50 Years
Of Serving the Precast Industry
Since 1969
www.maind.com
## SCHEDULE OF EVENTS

**HRD = Hyatt Regency Denver | CCC = Colorado Convention Center**

### Tuesday, Feb. 6

<table>
<thead>
<tr>
<th>Event</th>
<th>Time</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>PQS II - Production (Day 1)</td>
<td>8 a.m.-5 p.m.</td>
<td>CCC, 102/104/106</td>
</tr>
<tr>
<td>PQS III - Leadership (Day 1)</td>
<td>8 a.m.-5 p.m.</td>
<td>CCC, 108/110/112</td>
</tr>
<tr>
<td>NPCA Executive Committee Meeting Invitation Only</td>
<td>2:5 p.m.</td>
<td>HRD, Agate AB, Level 3</td>
</tr>
<tr>
<td>NPCA Board of Directors Dinner Invitation Only</td>
<td>6-8:30 p.m.</td>
<td>Meet in HRD lobby at 5:45 p.m.</td>
</tr>
</tbody>
</table>

### Wednesday, Feb. 7

<table>
<thead>
<tr>
<th>Event</th>
<th>Time</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>NPCA Committee Meetings Continental Breakfast</td>
<td>6:30-8:30 a.m.</td>
<td>HRD, Mineral Foyer, Level 3</td>
</tr>
<tr>
<td>Education Committee Meeting</td>
<td>7-8:30 a.m.</td>
<td>HRD, Mineral Hall B, Level 3</td>
</tr>
<tr>
<td>Environmental Subcommittee Meeting</td>
<td>7-8:30 a.m.</td>
<td>HRD, Quartz, Level 3</td>
</tr>
<tr>
<td>Gravity Grease Interceptor Subcommittee Meeting</td>
<td>7-8:30 a.m.</td>
<td>HRD, Mineral Hall F, Level 3</td>
</tr>
<tr>
<td>NPCA Board of Directors Huddle</td>
<td>8:30-9:30 a.m.</td>
<td>HRD, Mineral Hall C, Level 3</td>
</tr>
<tr>
<td>PQS II - Production (Day 2)</td>
<td>9 a.m.-5 p.m.</td>
<td>CCC, 102/104/106</td>
</tr>
<tr>
<td>PQS III - Leadership (Day 2)</td>
<td>9 a.m.-5 p.m.</td>
<td>CCC, 108/110/112</td>
</tr>
<tr>
<td>Research Development Advisory Council</td>
<td>9:30-11 a.m.</td>
<td>HRD, Quartz, Level 3</td>
</tr>
<tr>
<td>Safety Committee Meeting</td>
<td>9:30-11 a.m.</td>
<td>HRD, Mineral Hall A, Level 3</td>
</tr>
<tr>
<td>Wastewater Treatment Products Committee Meeting</td>
<td>9:30-11 a.m.</td>
<td>HRD, Mineral Hall B, Level 3</td>
</tr>
<tr>
<td>Joint Boards of Directors Luncheon</td>
<td>11:30 a.m.-1 p.m.</td>
<td>Invitation Only; HRD, Agate, Level 3</td>
</tr>
<tr>
<td>Women in Precast Lunch Hosted by PCI</td>
<td>11:30 a.m.-1 p.m.</td>
<td>CCC, Mile High Ballroom 3</td>
</tr>
<tr>
<td>Engineering &amp; Technology Committee Meeting</td>
<td>1:30-3 p.m.</td>
<td>HRD, Mineral Hall D, Level 3</td>
</tr>
<tr>
<td>Outreach Committee Meeting</td>
<td>1:30-3 p.m.</td>
<td>HRD, Mineral Hall C, Level 3</td>
</tr>
<tr>
<td>QA/QC Committee Meeting</td>
<td>1:30-3 p.m.</td>
<td>HRD, Mineral Hall A, Level 3</td>
</tr>
<tr>
<td>PQS Testing Completion and Evaluation</td>
<td>2-5 p.m.</td>
<td>CCC, 103/105</td>
</tr>
<tr>
<td>Sponsored Seminar: Titan Power User</td>
<td>3-5:30 p.m.</td>
<td>CCC, 205/207</td>
</tr>
<tr>
<td>Alternative Materials Council Meeting</td>
<td>3:30-5 p.m.</td>
<td>HRD, Mineral Hall F, Level 3</td>
</tr>
<tr>
<td>Transportation and Infrastructure Committee Meetings</td>
<td>3:30-5 p.m.</td>
<td>HRD, Mineral Hall B, Level 3</td>
</tr>
<tr>
<td>Underground Products Committee Meeting</td>
<td>3:30-5 p.m.</td>
<td>HRD, Mineral Hall A, Level 3</td>
</tr>
<tr>
<td>NPCA Nominating Committee</td>
<td>4-5 p.m.</td>
<td>HRD, Quartz, Level 3</td>
</tr>
<tr>
<td>NPCA Foundation Board of Directors Meeting</td>
<td>5-6:30 p.m.</td>
<td>HRD, Agate, Level 3</td>
</tr>
<tr>
<td>NPCA Foundation Reception</td>
<td>6:30-7:30 p.m.</td>
<td>HRD, Mineral Foyer, Level 3</td>
</tr>
</tbody>
</table>

### Thursday, Feb. 8

<table>
<thead>
<tr>
<th>Event</th>
<th>Time</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>The Precast Show Plant Tours Continental Breakfast</td>
<td>Starting at 5 a.m.</td>
<td>HRD, Centennial E-H, Level 3</td>
</tr>
<tr>
<td>The Precast Show Plant Tour A - Lindsay and Wells</td>
<td>6-9 a.m.</td>
<td>HRD, Centennial E-H, Level 3</td>
</tr>
<tr>
<td>The Precast Show Plant Tour B - Lindsay and Wells</td>
<td>7:30-10:30 a.m.</td>
<td>HRD, Centennial E-H, Level 3</td>
</tr>
<tr>
<td><strong>Thursday, Feb. 8 Continued</strong></td>
<td><strong>Time</strong></td>
<td><strong>Location</strong></td>
</tr>
<tr>
<td>-------------------------------</td>
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<td>--------------------------------------------------</td>
</tr>
<tr>
<td>Leadership NPCA 2024 Kick-Off</td>
<td>7:30-11 a.m.</td>
<td>HRD, Quartz, Level 3</td>
</tr>
<tr>
<td>The Precast Show Optional Tour: Discover Denver</td>
<td>8-11 a.m.</td>
<td>Meet in the HRD lobby at 7:45 a.m.</td>
</tr>
<tr>
<td>NPCA Keynote Luncheon Featuring Industry Awards and Graduations</td>
<td>11:30 a.m.-1:30 p.m.</td>
<td>CCC, Four Seasons Ballroom 3 &amp; 4</td>
</tr>
<tr>
<td>The Precast Show Grand Opening</td>
<td>2-7 p.m.</td>
<td>CCC, Halls A/F</td>
</tr>
<tr>
<td>Product Presentation: Idencia Inc.</td>
<td>3-3:45 p.m.</td>
<td>Trade Show Floor, Product Presentation Area</td>
</tr>
<tr>
<td>Welcome Reception on the Trade Show Floor Open to all registered attendees Includes hors d'oeuvres and host bar.</td>
<td>4-7 p.m.</td>
<td>CCC, Hall A/F</td>
</tr>
<tr>
<td>Product Presentation: Titan 3000 Management Systems</td>
<td>4:30-5:15 p.m.</td>
<td>Trade Show Floor, Product Presentation Area</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Friday, Feb. 9</strong></th>
<th><strong>Time</strong></th>
<th><strong>Location</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>The Precast Show Education Continental Breakfast</td>
<td>7:30-9:30 a.m.</td>
<td>CCC, Go Gourmet Cafe</td>
</tr>
<tr>
<td>The Precast Show Education</td>
<td>8 a.m.-Noon</td>
<td>CCC, 102-113</td>
</tr>
<tr>
<td>The Precast Show Exhibitors Forum Breakfast All exhibitors welcome</td>
<td>9-10 a.m.</td>
<td>CCC, Four Seasons Ballroom 3 &amp; 4</td>
</tr>
<tr>
<td>The Precast Show</td>
<td>11 a.m.-5 p.m.</td>
<td>CCC, Halls A/F</td>
</tr>
<tr>
<td>NPCA Foundation Student Design Competition</td>
<td>11:15 a.m.-12:45 p.m.</td>
<td>Trade Show Floor, Product Presentation Area</td>
</tr>
<tr>
<td>Buffet Lunch on the Trade Show Floor Open to all registered attendees</td>
<td>Noon-1:30 p.m.</td>
<td>CCC, Halls A/F</td>
</tr>
<tr>
<td>Product Presentation: Standley Batch Systems Inc.</td>
<td>1:30-2:15 p.m.</td>
<td>Trade Show Floor Product Presentation Area</td>
</tr>
<tr>
<td>Product Presentation: AllPlan</td>
<td>3-3:45 p.m.</td>
<td>Trade Show Floor Product Presentation Area</td>
</tr>
<tr>
<td>Host Bar on the Trade Show Floor</td>
<td>3-5 p.m.</td>
<td>CCC, Hall A/F</td>
</tr>
<tr>
<td>Yoakum Award Committee Meeting Invitation Only</td>
<td>5:30-6:30 p.m.</td>
<td>HRD, Agate AB, Level 3</td>
</tr>
<tr>
<td>The Bash sponsored by W.P. Hilts &amp; Co. Invitation Only</td>
<td>6-8 p.m.</td>
<td>Meet in HRD lobby at 5:30 p.m.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Saturday, Feb. 10</strong></th>
<th><strong>Time</strong></th>
<th><strong>Location</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>The Precast Show Education Continental Breakfast</td>
<td>7:30-9:30 a.m.</td>
<td>CCC, Go Gourmet Cafe</td>
</tr>
<tr>
<td>The Precast Show Education</td>
<td>8-11 a.m.</td>
<td>CCC, 102-113</td>
</tr>
<tr>
<td>The Precast Show</td>
<td>10 a.m.-1 p.m.</td>
<td>CCC, Halls A/F</td>
</tr>
<tr>
<td>Brunch on the Trade Show Floor Open to all registered attendees</td>
<td>10 a.m.-1 p.m.</td>
<td>CCC, Halls A/F</td>
</tr>
<tr>
<td>NPCA Board of Directors Meeting</td>
<td>2-5 p.m.</td>
<td>HRD, Agate, Level 3</td>
</tr>
<tr>
<td>The Precast Show Final Event: Enchanted Seas</td>
<td>6-9:30 p.m.</td>
<td>Meet in HRD, Mineral A-E, at 5:30 p.m.</td>
</tr>
</tbody>
</table>
Aron Ralston’s extraordinary story of survival after an 800-pound boulder trapped him in a remote Utah canyon captured global headlines in 2003. In his New York Times best seller, “Between a Rock and a Hard Place,” the Oscar-nominated film, “127 Hours,” and on stage, Ralston takes audiences vicariously through those six days without water, means of communication or hope of escape to the ecstatic moments when he freed himself by severing his own arm.

Following a miraculous rescue led by his mother and with the aid of prosthetics he helped design, Ralston returned to his outdoor passions, completing elite mountaineering projects that remain unrepeated even to this day. He has been interviewed by Tom Brokaw, David Letterman and Jay Leno. Attendees credit Ralston’s story with encouraging them through disease, disability and loss, even saving their lives from suicide and depression.

Ralston’s incredible triumph in the face of insurmountable odds inspires audiences to harness the power of their deepest motivations, relationships and mindset to transform personal and professional “boulders” into their blessings. Today, Ralston continues to pursue high-altitude adventures, advocates for wilderness protection and tries to keep up with his two spirited children, Leo and Elisabetta.
FOUNDED IN 1904.
IMPROVING THE WORLD EVERY DAY SINCE.

JASON SZOTT
HEAT TREAT ATTENDANT

Jason is one of more than 400 Besser employee-owners. These employee-owners have provided innovative solutions and service to concrete products producers for many generations and will continue to serve them for the generations to come.
Restrooms
Concessions
Elevators
Public Escalators
Public Stairs
Charging Stations
WELTON STREET
14TH STREET (CITY VIEW)
STOUT STREET
SPEER BOULEVARD (MOUNTAIN VIEW)

1 Registration
2 NPCA Keynote Luncheon and Exhibitors Forum Breakfast

Exhibit Hall A/F

ThePrecastShow.org
THE PRECAST SHOW PLANT TOURS
LINDSAY AND WELLS

Thursday, Feb. 8, 2024
Includes Continental Breakfast starting at 5 a.m.
Lindsay Plant Tour A - 6 to 9 a.m.
Lindsay Plant Tour B - 7:30 to 10:30 a.m.

LINDSAY PRECAST LLC

- **Plant Host:** Eric Foster, Plant Manager
- **Property Size:** 42 acres
- **Facility Size:** 40,000 square feet
- **Years in business:** 20-plus
- **Number of Employees:** 13
- **Products Manufactured:** Manholes, inlets, columbariums, storm trap, Symonds structures, box culverts, highway barriers, pads, beams
- **Mixing and Production Equipment:** Coneco Batch Plant, Progressive Overhead Cranes, Mazzella Overhead Cranes, Carbon Cure
- **Interesting jobs and products:** Niche columbariums to the Midwest and West Coast; Storm Trap products throughout Colorado; box culvert jobs that had 300-plus boxes; Stone Strong walls with more than 500 pieces; manholes for the developments in central to northern Colorado.
- **Safety equipment needed:** Hard hats, safety glasses and safety shoes

Cameras and video equipment are allowed.

WELLS

- **Plant Host:** Steve Kloos, President & COO
- **Property Size:** 60 acres
- **Years in business:** 77
- **Number of Employees:** 120
- **Products Manufactured:** Full line of architectural and structural prefabricated building solutions
- **Interesting jobs and products:** Ball Aerospace in Broomfield, Colo.; Medtronics, Lafayette, Colo.; Montbello High School, Denver; Denver Public Schools, Ceylon, Denver; IMH West Medical Office Building, Wheat Ridge, Colo.
- **Note:** Attendees will not leave the bus during the tour to provide an additional layer of safety for guests and employees as it will be an active production day.

Cameras and video equipment are not allowed.
NPCA KEYNOTE LUNCHEON
FEATUREING INDUSTRY AWARDS AND GRADUATIONS

Thursday, Feb. 8, 2024 • 11:30 a.m. to 1:30 p.m.

This annual event celebrates the graduates of Leadership NPCA and NPCA’s Master Precaster program. We also will honor the winners of the Best Practices Awards and recognize NPCA Certified Plant anniversaries and top scores before hearing from keynote speaker Aron Ralston, a mountain climber whose inspiring story was told in the film “127 Hours.”

THE PRECAST SHOW
OPTIONAL TOUR:
DISCOVER DENVER

Thursday, Feb. 8, 2024 • 8 to 11 a.m.

Join us for a driving tour of downtown Denver. Head through some of Denver’s historic residential areas, like City Park, Capitol Hill and LoDo, and some of Denver’s up-and-coming neighborhoods, like LoHi and RiNo. Guests can take pictures from the Denver Museum of Nature and Science, overlooking City Park, the Denver skyline and the Rocky Mountains.

THE PRECAST SHOW
OPTIONAL EVENTS

SPONSORED SEMINAR
TITAN – TITAN POWER USER

Wednesday, Feb. 7
3 to 5:30 p.m.
205/207

No charge but registration required.
Session sponsored by Titan 3000 Precast Management System. See page 46 for details.

THE PRECAST SHOW®
OPTIMAL EVENTS

SPONSORED SEMINAR
TITAN – TITAN POWER USER

Wednesday, Feb. 7
3 to 5:30 p.m.
205/207

No charge but registration required.
Session sponsored by Titan 3000 Precast Management System. See page 46 for details.

PRECAST MANAGEMENT SYSTEM
TITAN
3000

THE PRECAST SHOW
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TITAN
3000

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TITAN
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THE PRECAST SHOW
OPTIONAL EVENTS

SPONSORED SEMINAR
TITAN – TITAN POWER USER

Wednesday, Feb. 7
3 to 5:30 p.m.
205/207

No charge but registration required.
Session sponsored by Titan 3000 Precast Management System. See page 46 for details.
**NPCA FOUNDATION STUDENT DESIGN COMPETITION**

**Friday, Feb. 9, 2024 • 11:15 a.m. to 12:45 p.m.**

The NPCA Foundation Student Competition provides a unique opportunity to engage students and academia with the precast concrete industry. Under the guidance of an academic advisor/professor and an NPCA member mentor, students compete in teams to solve real-world problems using precast concrete as the solution.

---

**FINAL EVENT – ENCHANTED SEAS**

**Saturday, Feb. 10, 2024 • 6 to 9:30 p.m.**

Dive into adventure and discover wonders beneath the waves at the Downtown Aquarium. Enjoy live music, dancing, food and drinks as you explore exhibits featuring more than 1 million gallons of salt and fresh water and 500 animal species in fascinating ecosystems from around the world. You’ll get an up-close view of the aquarium’s four Sumatran tigers, have a chance to touch 5-foot sting rays and see 200-pound Eastern Pacific sea turtles, large sharks and more.
TUCKERBILT

YOUR ONE STOP SHOP FOR LIFTING BEAMS, HAULING RACKS AND CUSTOM PRECAST & PRESTRESSED FORMS

T-644

The T-644 is equipped with the latest CAN-based machine control technology resulting in greater operator control, increased safety, and diagnostic capabilities.

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www.tuckerbilt.com

THE PRECAST SHOW
EXHIBITOR | BOOTH 1613

@tuckerbilt
EDUCATION PROGRAMS AND RESOURCES

The precast concrete industry is only as strong as the employees who make up its workforce. The key to an engaged and knowledgeable workforce is ongoing education, and NPCA provides the most complete education program in the industry.

Spanish language Production & Quality School Level I (PQS I) Coming Soon!

Online Learning Center • Onboarding • Precast University and Master Precaster
NPCA Leadership Program • Lunch and Learns • Local Education Funding

precast.org/training
Hess Group
The First. The Best. The Only.
- Block Machines
- Retaining Walls
- Pavers
- Paver Slabs

Sr Schindler
Enhance. Evolve. Distinguish.
- Shotblasting
- Grinding
- Coating
- Curling

Prinzinger Pfeiffer
Control. Reliability. Leadership.
- Pipe
- Culverts
- Manholes
- Utility Products

For more information, please contact us at:
Conroe, TX 832-585-1678 or Burlington, CA 877-578-4377 or visit us at www.topwerk.com/en
OK Brand Fabricated products offer you the ease in placement. No more tying bars, just place the pre-bent sheets and you are ready to pour. On-staff engineers will help you determine the products and specifications to meet your job requirements.

Oklahoma Steel and Wire
Madill, Oklahoma
800-654-4164

Iowa Steel and Wire
Centerville, Iowa
800-325-5118

okbrandwire.com
The NPCA Foundation is joining forces with fellow industry foundations to advance the precast concrete industry through academic grants, scholarships and curricula development. You can help ensure our industry’s future success by participating in the 2024 Silent Auction during The Precast Show in Denver.

Place your bids on …
- Green Bay Packers tickets with epic tailgate.
- Louis Vuitton Neverfull Tote.
- Apple Watch Series 8.
- Gift cards, fine foods and wine.

HELP US BEAT OUR 2024 AUCTION GOAL OF $150,000

YOUR DONATION …
- Promotes precast curriculum at schools.
- Supports the student design competition.
- Provides funding for scholarships.
- May be tax-deductible.

Visit precast.org/foundation to learn more!
THE PRECAST SHOW®

PRODUCT PRESENTATIONS

IDENCIA INC.
Thursday, Feb. 8
3-3:45 p.m.
Discover how Idencia can assist producers in collecting data required for creating Environmental Product Declarations (EPDs) in conjunction with our partnership with One Click LCA.

TITAN 3000 MANAGEMENT SYSTEMS
Thursday, Feb. 8
4:30-5:15 p.m.
Join us for a product demonstration of SPOT and the Precaster Hub. The Precaster Hub is a mobile phone application that allows precasters to view data they would normally see only in Titan. SPOT is an innovative software package that helps users extract structure elevations from site plans and calculate pipe angles and pipe runs. With SPOT, you can quote sanitary and storm structures quicker regardless of the takeoff program you currently use. Don’t miss out on this opportunity to see our software in action!

STANDLEY BATCH SYSTEMS INC.
Friday, Feb. 9
1:30-2:15 p.m.
Discover the dynamics of a pneumatic fill. The essential principles of silo protection discussed during the presentation include how a delivery works, consequences of failure, dynamics of delivery, essential equipment and maintenance.

ALLPLAN
A NEMETSCHEK COMPANY
Friday, Feb. 9
3-3:45 p.m.
Get the job done faster with Allplan Precast, the ultimate solution for precise and automated design of structural precast elements, precast walls, slabs and more. Learn how you can find new efficiency and accuracy with automated workflows and smart quality assurance for all project phases from bid to production. Automate your design and get more done with Allplan Precast!
Biodegradable Form Releases

The Choice is Clear

- Water Free
- Solvent Free
- Zero Vegetable Oils
- Exceptionally Clean Forms
- Exceptionally Smooth Surfaces

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- Environmentally and Worker Friendly
- Low Odor
- Low VOC Compliant
- Contains No Waxes or Silicones

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STRONG PRODUCTS INC.
Biodegradable Releases
All courses are at the Colorado Convention Center unless otherwise noted. Scan the QR Code to access education handouts and evaluations.

**Tuesday, Feb. 6**

<table>
<thead>
<tr>
<th>Course</th>
<th>Title</th>
<th>Time</th>
<th>Room</th>
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<tbody>
<tr>
<td>PQS2</td>
<td>PQS II - Production*</td>
<td>8 a.m.-5 p.m.</td>
<td>102/104/106</td>
</tr>
<tr>
<td>PQS3</td>
<td>PQS III - Leadership*</td>
<td>8 a.m.-5 p.m.</td>
<td>108/110/112</td>
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**Wednesday, Feb. 7**

<table>
<thead>
<tr>
<th>Course</th>
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<tbody>
<tr>
<td>PQS2</td>
<td>PQS II - Production*</td>
<td>9 a.m.-5 p.m.</td>
<td>102/104/106</td>
</tr>
<tr>
<td>PQS3</td>
<td>PQS III - Leadership*</td>
<td>9 a.m.-5 p.m.</td>
<td>108/110/112</td>
</tr>
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**Thursday, Feb. 8**

<table>
<thead>
<tr>
<th>Course</th>
<th>Title</th>
<th>Time</th>
<th>Room</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPER3</td>
<td>Artificial Intelligence: What Role Can It Play in Your Risk Management?</td>
<td>8:30-9:30 a.m.</td>
<td>Mile High Ballroom 4F</td>
</tr>
<tr>
<td>OPER5</td>
<td>Innovations in Precast Concrete Session I</td>
<td>10:30-11:30 a.m.</td>
<td>Mile High Ballroom 4E</td>
</tr>
</tbody>
</table>

*Note: Participants in these schools are required to attend both days of class and pass the exam to obtain a certificate of course completion. Please plan your travel arrangements accordingly.
### Friday, Feb. 9

<table>
<thead>
<tr>
<th>Course</th>
<th>Title</th>
<th>Time</th>
<th>Room</th>
</tr>
</thead>
<tbody>
<tr>
<td>CP1</td>
<td>Box Culvert Detailing and Design</td>
<td>8-9:30 a.m.</td>
<td>103/105</td>
</tr>
<tr>
<td>LM1</td>
<td>Precast Project Management</td>
<td>8-9:30 a.m.</td>
<td>104/106</td>
</tr>
<tr>
<td>OPER1</td>
<td>The Value BIM Modeling Adds to the Precast Process</td>
<td>8-9:30 a.m.</td>
<td>Mile High Ballroom 4E</td>
</tr>
<tr>
<td>QC1</td>
<td>NPCA Plant Certification: A Panel Discussion</td>
<td>8-9:30 a.m.</td>
<td>111/113</td>
</tr>
<tr>
<td>TECH1</td>
<td>Best Practices for Producing Embedded Clay Thin Brick</td>
<td>8-9:30 a.m.</td>
<td>Mile High Ballroom 4F</td>
</tr>
<tr>
<td>WD1</td>
<td>Workforce Attraction Strategies: A Panel Discussion</td>
<td>8-9:30 a.m.</td>
<td>102</td>
</tr>
<tr>
<td>CP2</td>
<td>Precast 101</td>
<td>8-11 a.m.</td>
<td>107/109</td>
</tr>
<tr>
<td>LM2</td>
<td>Increase Your Impact and Influence as a Leader</td>
<td>8-11 a.m.</td>
<td>108/110</td>
</tr>
<tr>
<td>WD2</td>
<td>Retention Strategies that Actually Retain Employees</td>
<td>10-11:15 a.m.</td>
<td>102</td>
</tr>
<tr>
<td>OPER6</td>
<td>Innovations in Precast Concrete Session II</td>
<td>10-11:30 a.m.</td>
<td>Mile High Ballroom 4F</td>
</tr>
<tr>
<td>QC2</td>
<td>Tips for Durable Patching and Repair</td>
<td>10-11:30 a.m.</td>
<td>111/113</td>
</tr>
<tr>
<td>TECH2</td>
<td>Precast Concrete in Japan</td>
<td>10-11:30 a.m.</td>
<td>Mile High Ballroom 4E</td>
</tr>
<tr>
<td>CP3</td>
<td>Day-to-Day Production Challenges in the Precast Plant: A Discussion Forum</td>
<td>10 a.m.-Noon</td>
<td>103/105</td>
</tr>
<tr>
<td>LM3</td>
<td>Succession Planning for Your Precast Business</td>
<td>10 a.m.-Noon</td>
<td>104/106</td>
</tr>
<tr>
<td>QC7</td>
<td>Rigging Equipment: Recommended Inspection and Maintenance</td>
<td>1-2:30 p.m.</td>
<td>Mile High Ballroom 4F</td>
</tr>
<tr>
<td>OPER2</td>
<td>Enhancing Resilience in Building Design - A Critical Response to Climate Change Challenges</td>
<td>3-4:30 p.m.</td>
<td>Mile High Ballroom 4F</td>
</tr>
<tr>
<td>TECH3</td>
<td>Applications of FRP in Precast and Prestressed Concrete Structures</td>
<td>3-4:30 p.m.</td>
<td>Mile High Ballroom 4E</td>
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</tbody>
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### Saturday, Feb. 10

<table>
<thead>
<tr>
<th>Course</th>
<th>Title</th>
<th>Time</th>
<th>Room</th>
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</thead>
<tbody>
<tr>
<td>CP4</td>
<td>Rigging and Lifting Considerations for Precasters</td>
<td>8-9:30 a.m.</td>
<td>103/105</td>
</tr>
<tr>
<td>LM4</td>
<td>Social Media: What’s YOUR Brand?</td>
<td>8-9:30 a.m.</td>
<td>102</td>
</tr>
<tr>
<td>QC3</td>
<td>Underground Precast Product Joints</td>
<td>8-9:30 a.m.</td>
<td>107/109</td>
</tr>
<tr>
<td>QC4</td>
<td>Precast Form Release Agents: Problems and Solutions</td>
<td>8-9:30 a.m.</td>
<td>108/110</td>
</tr>
<tr>
<td>CP5</td>
<td>Troubleshooting Precast Production: Problems and Solutions</td>
<td>8-11 a.m.</td>
<td>104/106</td>
</tr>
<tr>
<td>LM5</td>
<td>Open Book Management: How to Get Your Managers to Think Like Owners</td>
<td>9-11 a.m.</td>
<td>111/113</td>
</tr>
<tr>
<td>CP6</td>
<td>Reinforcing Assembly Best Practices</td>
<td>9-45-11 a.m.</td>
<td>103/105</td>
</tr>
<tr>
<td>QC5</td>
<td>Preparing for an ACI Field Technician Certification</td>
<td>9-45-11 a.m.</td>
<td>107/109</td>
</tr>
<tr>
<td>QC6</td>
<td>How Precasters Can Benefit from EPD Requirements</td>
<td>9-45-11 a.m.</td>
<td>108/110</td>
</tr>
<tr>
<td>WD3</td>
<td>Equip, Engage and Empower Your Workforce</td>
<td>10-11 a.m.</td>
<td>102</td>
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</tbody>
</table>
Precast University

NPCA’s Precast University program includes precast-specific training with comprehensive education courses to help position you for continued career advancement in the precast industry. Starting with the fundamentals of precast concrete production and progressing through advanced technical, safety and leadership topics, Precast University brings together all of NPCA’s Production & Quality School (PQS) courses in a career path that concludes with an industry-recognized certification – the Master Precaster® designation.

Concrete Production

Focusing on best practices in precast concrete production, courses in this track will strengthen attendees’ knowledge of the fundamentals of quality precast concrete production.

Leadership and Management

Strong leaders never stop learning and developing. This track is designed for leaders and those who aspire to be leaders. Experts from inside and outside the precast concrete industry teach these courses.

Operations and Plant/Industry Technologies

Operations sessions offer insights to ensure employee engagement throughout your company from the weld shop to the accounting department. Experts in emerging technologies will discuss the newest innovations being utilized by the precast industry.

Quality Control and Production Management

This is important content for anyone in the precast concrete industry. Quality control affects nearly everyone at the plant because commitment to quality can be the difference between success and failure in today’s competitive world.

Technical

From R&D to code development, technical sessions will keep you abreast of the latest technical information within our industry. New standards and updates on current research form the foundation for our body of knowledge.

Workforce Development

Workforce development is one of the biggest challenges facing the precast concrete industry. The Workforce Development track helps you identify how to tackle retaining and developing the workforce you have and attracting new employees to your team. Courses are intended for those in hiring and supervision roles, as well as those in senior management positions, and will include industry recruiters and fellow precasters who will share their ideas for building and maintaining your workforce.

All courses are at the Colorado Convention Center unless otherwise noted.
Starting with the fundamentals of precast concrete production and progressing through advanced technical, safety and leadership topics, NPCA’s Precast University offers a comprehensive series of precast-specific training courses for anyone who wants to advance in the industry. Precast University brings together all of NPCA’s Production & Quality School (PQS) courses in a career path that concludes with an industry-recognized certification – the Master Precaster® designation.

Taught by leading industry experts, PQS courses dive deep into topics in concentrated learning sessions during The Precast Show. Some PQS courses are available online or by webinar with in-person courses occasionally offered in locations throughout the United States. Courses include:

- Production & Quality School (PQS I)
- PQS II – Safety
- PQS II – Production
- PQS II – Technical
- PQS II – QA/QC
- PQS III – Leadership

Completing the curriculum earns the participant the designation of Master Precaster with a graduation ceremony held each year during The Precast Show®. For complete information, visit precast.org/master-precaster.

NPCA has licensed its Master Precaster program to the Canadian Precast/ Prestressed Concrete Institute (CPCI) to enhance educational opportunities and workforce skills within the industry.

Beginning in 2024, CPCI will offer Master Precaster courses through a combination of in-person and web-based events. The courses can be taken in any order, but all six must be completed to acquire the Master Precaster designation.

Master Precasters trained by CPCI will receive the same recognition as those who complete the education through NPCA, including a certificate, a gold hard hat and inclusion in the annual graduation ceremony that takes place at The Precast Show.
Starting with the fundamentals of precast concrete production and progressing through advanced technical, safety and leadership topics, NPCA’s Precast University offers a comprehensive series of precast-specific training courses for anyone who wants to advance in the industry. Precast University brings together all NPCA’s Production & Quality School (PQS) courses in a career path that concludes with an industry-recognized certification – the Master Precaster® designation.

Participants in PQS classes and workshops are required to attend both days and pass the exam to obtain a certificate of course completion. Please plan your travel arrangements accordingly.

**PQS2 - PQS II - PRODUCTION**

**Tuesday, Feb. 6, and Wednesday, Feb. 7**
8 a.m. – 5 p.m. | 9 a.m. – 5 p.m.
**Location:** 102/104/106

**Presenters:** Barry Fleck, ALP Supply; Claude Goguen, P.E., NPCA; David Jablonsky, P.E., FPCI, ALP Supply; Todd Jones, ALP Supply; Ashley Smith, Smith-Midland Corp.; Todd Spindler, Sika Corp.; Alan Pritchard, Smith-Midland Corp.

**Member Package: $375 | Member a la Carte: $645**
**Non-member Package: $475 | Non-member a la Carte: $745**

PQS Level II - Production is designed for plant personnel who benefit from a comprehensive understanding of precast-specific production practices in four key areas: lifting and handling, issues related to production practices, lean manufacturing and patching and repair. This course goes beyond the fundamentals explored in PQS Level I to prepare students to think critically about the links between these four areas and common plant production and safety issues. Course participants go in-depth in exploring these topics, discussing best practices and learning to address production challenges in their plants. Shift supervisors, team leaders, production managers, batch plant operators, engineering and drafting personnel and those who aspire to these positions should attend.

**At the conclusion of this course, you will be able to:**

- Analyze the current lifting and handling techniques in your plant and assess these techniques to identify potential areas of improvement for plant safety.

**PQS3 - PQS III - LEADERSHIP**

**Tuesday, Feb. 6, and Wednesday, Feb. 7**
8 a.m. – 5 p.m. | 9 a.m. – 5 p.m.
**Location:** 108/110/112

**Presenter:** Sam Lines, Concrete Sealants Inc.

**Member Package: $375 | Member a la Carte: $645**
**Non-member Package: $475 | Non-member a la Carte: $745**

Attendees of this workshop learn what it means to be a leader – learning to lead themselves and influence others. The discussions, role play and activities enhance the skills and knowledge necessary to become a person of influence. Attendees learn key attributes required to build teams, select employees and motivate others to accomplish the organization’s goals. Anyone who wishes to show better leadership or influence in their company, their community or in any organization is encouraged to attend this course.

**At the conclusion of this course, you will be able to:**

- Lead by example, creating a vision that others will want to follow.
- Build teams of individuals with unique, complementary strengths.
- Identify effective methods to motivate others, increasing performance.
- Become a transformational change agent for your organization.
The Concrete Production Track explores best practices in the precast industry and strengthens attendees’ knowledge of the fundamentals of quality precast concrete. Courses are designed for those involved in the daily production of quality precast concrete products and include safety and other topics that are appropriate for those seeking a broad range of knowledge in precast production.

**CP1 - BOX CULVERT DETAILING AND DESIGN**

**Friday, Feb. 9**  
8 – 9:30 a.m.  
Location: 103/105

Presenter: Ronald E. Thornton, P.E., Precast Concrete Association of New York

Member Package: Included | Member a la Carte: $150  
Non-member Package: Included | Non-member a la Carte: $225

Precast culverts come in a large variety of sizes and configurations and have become the preferred product for stream crossings by owners, engineers and contractors due to ease of installation and the ability to withstand extreme runoff conditions. Box sections are commonly used for utility and pedestrian tunnels as well as for large tanks for stormwater detention, septic systems and fire cisterns. This session explores design aspects such as ASTM standards, design loadings and available software. It also looks at details for proper fabrication and installation.

**At the conclusion of this course, you will be able to:**

- Identify ASTM standards related to culvert design, materials and manufacturing and limitations on the use of ASTM design tables.
- Review the various types of culverts and some of the advantages and disadvantages of each.
- Differentiate the various design specifications.
- Review some of the available design software and the information necessary for a proper design.
- Discuss manufacturing and installation details including joints, lifters and reinforcing.
- Review ancillary details such as headwalls, cut-off walls, wingwalls and sloped end sections.

**CP2 - PRECAST 101**

**Friday, Feb. 9**  
8 – 11 a.m.  
Location: 107/109

Presenter: Kayla Hanson, P.E., Concrete Sealants Inc.

Member Package: Included | Member a la Carte: $150  
Non-member Package: Included | Non-member a la Carte: $225

The precast concrete industry constantly grows and evolves, and companies continually strive to hire and cross-train employees. Ensuring employees get up to speed swiftly can improve teamwork, enhance efficiency and help new hires quickly become integral team members. This course introduces precast concrete industry terminology, equipment, processes and concepts, and is intended for those who are either new to the industry or in roles outside of the typical production area.

This session examines the similarities and differences between precast and cast-in-place concrete, addresses the benefits precast offers over alternative construction materials and helps attendees become well-versed in important industry terms. We will discuss different types of concrete used in the precast industry and common applications for each; look at typical raw materials and learn how they affect hardened concrete properties; and learn how concrete gains strength and hardens over time. We will also discuss production best practices – covering everything from proper aggregate storage and concrete consolidation to curing and handling of precast products. Lastly, we will discuss fresh and hardened concrete tests and the importance of quality control and quality assurance.

**At the conclusion of this course, you will be able to:**

- Explain the difference between precast concrete and cast-in-place concrete.
- Describe the benefits of precast concrete over other construction materials.
- Define precast concrete industry terminology and their significance, including water-to-cement ratio, consolidation, knockout, chair and cover.
List the raw materials and types of reinforcement used in concrete production.

Describe common types of concrete used in precast and their applications.

Outline the processes and equipment involved in precast concrete manufacturing.

Discuss the role of quality assurance and quality control in precast operations and list typical concrete tests and their purposes.

**CP3 - DAY-TO-DAY PRODUCTION CHALLENGES IN THE PRECAST PLANT: A DISCUSSION FORUM**

*Friday, Feb. 9*

10 a.m. – Noon

Location: 103/105

Presenters: Jon Maxwell, Atlas Concrete Products; Jeremiah Hurley, Speed Fab-Crete; Maxwell Pryor, Atlas Concrete Products

Member Package: Included | Member a la Carte: $150

Non-member Package: Included | Non-member a la Carte: $225

Precast concrete production involves many materials, machines and employees. Inevitably, challenges can pop up on any given day. Wouldn’t it be great to have a group of people in the room who do what you do and have some advice to offer? This course provides that opportunity. Bring your questions and join the discussion with experienced precast concrete managers and supervisors, who represent a variety of precast products. These NPCA Master Precasters® will share some of their most challenging situations and how they handled them. This is an interactive course where attendees can share experiences and ask for advice from others who have been there. This exchange provides valuable ideas to take back and use when the next challenge falls in your lap.

At the conclusion of this course, you will be able to:

- Describe new ideas when dealing with plant employee issues.

- Identify innovative ways to deal with unexpected manufacturing challenges.

- Interpret challenges described by others and apply some of those solutions in your plant.

**CP4 - RIGGING AND LIFTING CONSIDERATIONS FOR PRECASTERS**

*Saturday, Feb. 10*

8 – 9:30 a.m.

Location: 103/105

Presenter: Tim Sander, Gainey’s

Member Package: Included | Member a la Carte: $150

Non-member Package: Included | Non-member a la Carte: $225

This course covers topics relating to lifting and rigging precast concrete from a producer’s perspective. Discussions include the considerations that facilities need to weigh to properly select and place lifting devices in precast structures.

Topics will include:

- Pros and cons of various types of precast anchors.

- How anchor capacity is determined and what factors will reduce capacity.

- Best practices for rigging precast concrete.

- Sling length and angles.

- Critical lift planning and implementation.

- Case studies.
CP5 - TROUBLESHOOTING PRECAST PRODUCTION: PROBLEMS AND SOLUTIONS

Saturday, Feb. 10
8 – 11 a.m.
Location: 104/106

Presenter: Brian Miller, P.E., MBA, LEED AP, GCP Applied Technologies

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

There are many components to producing quality precast concrete products. Raw materials, mix design, reinforcing, consolidation and curing all play a part in achieving the final product. In this interactive class, attendees learn from an expert and from each other, including a discussion of best practices and solutions to production issues that precasters deal with every day. Bring questions as we will address your production issues and discuss how to resolve them.

At the conclusion of this course, you will be able to:

- Identify sources of common precast production challenges.
- Troubleshoot quality control issues.
- Take at least three new ideas back to your plant to help improve your production process.

CP6 - REINFORCING ASSEMBLY BEST PRACTICES

Saturday, Feb. 10
9:45 – 11 a.m.
Location: 103/105

Presenter: Hugh Martin, P.E., NPCA

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

Concrete is an amazingly strong and durable construction material, but on its own, strength is limited. In precast structures, concrete and reinforcing work together to withstand a variety of loads during stripping, handling, transportation, installation and for the duration of its service life. The type, size and configuration of reinforcing elements are carefully designed so proper fabrication and reinforcement during manufacturing are key processes to ensure the completed reinforced precast concrete structure performs to its potential.

During this session, we cover various types of concrete reinforcement and discuss proper fabrication and placement of reinforcement assemblies. Learn how the type, size and position of reinforcing affects the strength and serviceability of an entire structure. Attendees analyze the purpose of reinforcing, the types and identifications and their applicable standards, basic tying and welding requirements, fabrication of cages and proper placement and securement before concrete is added.

At the conclusion of this course, you will be able to:

- Explain the fundamental properties of concrete and why reinforcing is necessary.
- Identify different types of reinforcing materials and their ASTM Standards.
- Apply fabrication and placement tolerances to reinforcing assemblies.
- Predict how improper placement of reinforcement will affect the strength of the final product.
STRONG leaders never stop pursuing excellence, and one of the common traits of great leaders is continuous learning. NPCA’s Leadership & Management Track is designed for leaders like you who want to continue to grow. Courses are intended for those who have held senior leadership positions or who aspire to hold these positions in the future. These sessions are taught by leadership experts both from within and outside of the precast concrete industry.

LM1 - PRECAST PROJECT MANAGEMENT

**Friday, Feb. 9**  
8 – 9:30 a.m.  
Location: 104/106

**Presenters:** David Espino, Locke Solutions; Chad Arpe, Locke Solutions

**Member Package:** Included | **Member a la Carte:** $150  
**Non-member Package:** Included | **Non-member a la Carte:** $225

This course is designed to provide participants with a comprehensive understanding of precast project management, focusing on key strategies and best practices for successful implementation.

**At the conclusion of this course, you will be able to:**

- Recognize the importance of precast project management.
- List strategies for effective planning and design of precast projects.
- Learn best practices in procurement and production management.
- Implement quality control and risk management in precast projects.
- Coordinate stakeholders for successful project execution.

LM2 - INCREASE YOUR IMPACT AND INFLUENCE AS A LEADER

**Friday, Feb. 9**  
8 – 11 a.m.  
Location: 108/110

**Presenter:** Nicole Perrotta, NMP Leadership Transformations

**Member Package:** Included | **Member a la Carte:** $150  
**Non-member Package:** Included | **Non-member a la Carte:** $225

How you present yourself in a leadership role matters because it affects the way others perceive you. How they perceive you affects your ability to lead with influence. In this workshop, you will learn how to show up with intention, authenticity and influence to build a leadership brand that amplifies your impact.

LM3 - SUCCESSION PLANNING FOR YOUR PRECAST BUSINESS

**Friday, Feb. 9**  
10 a.m. – Noon  
Location: 104/106

**Presenter:** John Klassen, LHV Precast Inc.

**Member Package:** Included | **Member a la Carte:** $150  
**Non-member Package:** Included | **Non-member a la Carte:** $225

A succession plan provides an organized and detailed path to transfer ownership of your business. It is how you retire. It also provides a vehicle for the company to maintain viability in the event of the sudden absence of the owner. In this session, we discuss why it is important to have a succession plan, when you should start to plan and how to get started with planning. You’ll learn how to set up a plan to successfully transition the ownership of your company to the next owner or generation.

**At the conclusion of this course, you will be able to:**

- Define succession planning.
- Recognize why this planning is important.
- Determine when to start planning.
- Identify steps to start planning.

**LM4 - SOCIAL MEDIA: WHAT’S YOUR BRAND?**

**Saturday, Feb. 10**

**8 – 9:30 a.m.**

**Location: 102**

Presenter: Lanie Baudouin, Gainey’s

**Member Package: Included | Member a la Carte: $150**

**Non-member Package: Included | Non-member a la Carte: $225**

Like it or not, a large part of what people think of you is formed around what they can see about you online. In this course, we discuss how your social media profile has morphed into your personal brand and how it can affect the public perception of your company. Participants learn how to assess their brands on social media and gain tools on how to improve personal social media management to better market to future customers and employees.

**At the conclusion of this course, you will be able to:**

- Assess your personal brand on social media.
- Learn how your personal social media activity affects your company’s public perception.
- Gain tools to help you improve your personal social media management to better market yourself to future customers and employees.

**LM5 - OPEN BOOK MANAGEMENT: HOW TO GET YOUR MANAGERS TO THINK LIKE OWNERS**

**Saturday, Feb. 10**

**9 – 11 a.m.**

**Location: 111/113**

Presenter: Sandy Marshall, Gainey’s

**Member Package: Included | Member a la Carte: $150**

**Non-member Package: Included | Non-member a la Carte: $225**

Do you want to be open book management, but you don’t know how to get started or what to share? This workshop provides the tools to teach managers to think like owners without giving away all of your secrets. Boost employee engagement and get your team thinking like owners.

**At the conclusion of this course, you will be able to:**

- Introduce financials to your leadership team without overwhelming them.
- Show employees how their contributions help the bottom line and what is in it for them.
- Create self-funded bonus and incentive plans.
- Involve your team in exercises and activities to make the numbers make sense.
Operations sessions offer insights to ensure employee engagement throughout your company from the weld shop to the accounting room. Emerging technologies will discuss the newest innovations that are being utilized by the precast industry.

OPER1 - THE VALUE BIM MODELING ADDS TO THE PRECAST PROCESS

Friday, Feb. 9
8 - 9:30 a.m.
Location: Mile High Ballroom 4E

Presenters: Taylor Thorp, PTAC; Honglei Zhang, Walters & Wolf Precast

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

BIM technology helped to streamline material procurement and manufacturing with a decreased error rate caused by manual counts and input. The use of BIM also contributed to the enhancement of efficiency and accuracy of field activity, including field embed placement, panel alignment, less paperwork, better field issues coordination, etc., with the default tool in BIM and house customized Revit plugins.

OPER2 - ENHANCING RESILIENCE IN BUILDING DESIGN - A CRITICAL RESPONSE TO CLIMATE CHANGE CHALLENGES

Friday, Feb. 9
3 - 4:30 p.m.
Location: Mile High Ballroom 4F

Presenters: Jessica Mederson, Stafford Rosenbaum

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

Understanding the threats posed by climate change and incorporating resilience into building design and the construction process are pivotal strategic priorities for our industry. Join us as we discuss the legal exposure the precast industry can face as a result of climate change, the resources and legal tools available to the industry to face these challenges, and how incorporating resiliency can protect buildings, communities and the bottom line.
**OPER3 - ARTIFICIAL INTELLIGENCE: WHAT ROLE CAN IT PLAY IN YOUR RISK MANAGEMENT?**

**Thursday, Feb. 8**

8 - 9:30 a.m.

**Location: Mile High Ballroom 4F**

Presenters: Brian Roberts, CCIFP, NAPCO; Tony Lehman, Hudson Lambert Parrott Walker

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

ChatGPT and its relatives are the talk of the tech world, as experts debate how artificial intelligence (AI) will change the way that we work and interact with our world. It is clear that AI can help with more than just writing and research. Some innovators are using AI to review contracts, assist lawyers with document reviews and even augment and change supply-chain risk management. This session will discuss a number of ways that AI will affect your company both now and in the future.

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**OPER5 - INNOVATIONS IN PRECAST CONCRETE SESSION I**

**Thursday, Feb. 8**

10 - 11:30 a.m.

**Location: Mile High Ballroom 4E**

Presenter: Company Presenters

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

Join PCI and NPCA as we present unique solutions that move us beyond “the way things have always been done.” The session will highlight current best practices and emerging technologies being developed for and with the precast concrete industry.

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**OPER6 - INNOVATIONS IN PRECAST CONCRETE SESSION II**

**Friday, Feb. 9**

10 - 11:30 a.m.

**Location: Mile High Ballroom 4F**

Presenter: Company presenters

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

Join PCI and NPCA as we present unique solutions that move us beyond “the way things have always been done.” The session highlights current best practices and emerging technologies being developed for and with the precast concrete industry.
Quality Control courses are appropriate for all levels of personnel. Because commitment to quality is crucial in the precast concrete industry, all precasters are encouraged to attend these courses. Production Management courses are intended for those who have completed concrete production track courses or PQS Level I and those who have baseline industry knowledge and would like advanced training.

QUALITY CONTROL AND PRODUCTION MANAGEMENT

QC1 - NPCA PLANT CERTIFICATION: A PANEL DISCUSSION

Friday, Feb. 9
8 – 9:30 a.m.
Location: 111/113

Panelists: Garret Brown, H2 Pre-Cast Inc.; Phillip Cutler, P.E., NPCA; Scott Grumski, Forney LP; Tim Sander, Gainey’s; Jason Tucker, P.E., Texas Department of Transportation

Moderator: Drew Wieser, Wieser Concrete Products Inc.

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

For more than 30 years, NPCA has committed to raising the bar for quality manufacturing within the precast concrete industry through its Plant Certification Program. Plants participating in the program are held to the strictest quality standards and receive an unannounced annual inspection to review their processes. The panelists, consisting of members of NPCA’s QA/QC Committee, will answer questions about the QC manual and the certification program and talk about industry standards and continuous improvement. They also will discuss how to avoid common audit deficiencies plus provide tips and tools to conduct a self-audit at your plant.

At the conclusion of this course, you will be able to:

- Use tips and tools to conduct a self-audit at your plant.
- Identify and avoid the top deficiencies of a plant audit.
- Recognize tips for scoring 100% on a plant audit.

QC2 - TIPS FOR DURABLE PATCHING AND REPAIR

Friday, Feb. 9
10 – 11:30 a.m.
Location: 111/113

Presenter: Claude Goguen, P.E., NPCA

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

As much as we try to minimize it, repairing finished precast products is part of the manufacturing process and should abide by quality material selection and proper application techniques. Repairs made at a plant already add to costs, but having to address a poor repair on a job site increases that cost significantly. During this session, we discuss recommendations that can make the repair process more efficient while also ensuring quality work that lasts as long as the structure. We focus on repairs for issues such as spalls, chips, cracks, honeycombing and bug holes. We evaluate the optimal material selection for the repair type, the concrete substrate condition and the environmental conditions. We also discuss best practices for applications. We can’t avoid repairs, but we can enhance the process efficiency and repair quality which will lower costs and avoid those job site calls.

At the conclusion of this course, you will be able to:

- Differentiate between repair material characteristics and what works best for which application.
- Assess the proper material to use based on the repair and conditions.
- Describe proper application techniques for various repair products.
- Explain how to properly cure various repair materials.
A chain is only as strong as its weakest link. Precast concrete products are produced in controlled environments so the concrete mix, batching, casting processes, curing and handling produce the strongest and most durable products. However, shipping and handling constraints often require products to be broken down into multiple parts, requiring a joint configuration to be fabricated at the plant and installed in the field. Those joints are key to a product’s performance and longevity. Precast products, particularly those for buried infrastructure (pipe, manholes, tanks, box culverts, etc.), are referenced within project specifications to applicable ASTM product standards, but specific joint details and applicable standards are not included and have to be referenced through product standards. During this session, we review the various precast product joint standards and testing requirements along with various quality assurance practices to ensure the joints do not end up being that weakest link.

At the conclusion of this course, you will be able to:

- Describe the precast manufacturers’ responsibilities regarding joint fabrication and testing.
- Identify the applicable ASTM standard for various product joints.
- Summarize best practices when manufacturing and testing precast product joints.

This session explores the importance of form release agents in precast concrete production. We will discuss the chemical makeup of different formulations and how producers can maintain compliance with changing federal, state and local government regulations for the environment and worker health. We also will examine the many types of products available in the market and recommend ways for plants to reduce production costs. The session also will look at different sprayer options and nozzles used for application and demonstrate the proper techniques for applying form release agents. Common issues faced in precast concrete production such as bug holes, honeycombing, staining and form build-up will be discussed with insight provided on how to address these problems effectively. This session is highly recommended for anyone involved in concrete production!
those more than a few years removed from taking exams. Instruction guides attendees through how best to prepare for their ACI Field Testing Technician Grade I certification, including what to expect with the written exams and how to prepare for them as well as where most applicants fail during performance exams.

At the conclusion of this course, you will be able to:

- Describe the format and expectations for taking ACI Certification exams.
- Understand how to prepare for the written and performance exam.
- Identify areas of focus when taking the ACI Field Testing Technician Grade I performance examination.

QC6 - HOW PRECASTERS CAN BENEFIT FROM EPD REQUIREMENTS

Saturday, Feb. 10
9:45 – 11 a.m.
Location: 108/110

Presenter: Hailey Goodale, Colorado Department of Transportation

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

Buy Clean-related legislation is leading to revised procurement policies for many federal, state and local jurisdictions. Many of these policies require environmental product declarations (EPDs) for materials, including precast concrete. It can be daunting to know where to begin. What are these EPDs, how do precast manufacturers get them and what opportunities could this process reveal?

In this course, we discuss the origin of the Colorado DOT program and how it is evolving to eventually set environmental benchmarks. We discuss the meaning of an EPD’s reported embodied carbon and strategies to lower that metric to abide by established limits. We examine how gathering the required data to obtain an EPD can be helpful in identifying areas for improvement – valuable information that can take the work involved in getting an EPD and use it to enhance your processes and efficiency.

At the conclusion of this course, you will be able to:

- Describe an EPD and explain its purpose.
- Describe the process of how to obtain an EPD.
- Analyze the EPD of your precast facility to identify potential focus areas for lowering embodied carbon.

QC7 - RIGGING EQUIPMENT: RECOMMENDED INSPECTION AND MAINTENANCE

Friday, Feb. 9
1 - 2:30 p.m.
Location: Mile High Ballroom 4F

Presenter: Carl Harris, FPCI, Carl Harris Co.

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

This presentation will focus on several common types of rigging equipment used to handle precast concrete components in the plant and field. It will cover requirements for the identification and inspection of the rigging, including the appropriate OSHA and ASME safety standards applicable to rigging equipment. Some of the use criteria, including things to be cautious of and the proper handling of the rigging, will also be discussed.
From research and development to code development, technical sessions will keep you abreast of the latest technical information within our industry. New standards and updates on current research form the foundation for our body of knowledge.

**TECH1 - BEST PRACTICES FOR PRODUCING EMBEDDED CLAY THIN BRICK**

Friday, Feb. 9  
8 - 9:30 a.m.  
Location: Mile High Ballroom 4F  
Presenter: Joe Bunkers, LPCI, Gage Bros. Concrete Products  
Member Package: Included | Member a la Carte: $150  
Non-member Package: Included | Non-member a la Carte: $225  

Embedding thin brick into precast concrete panels seems second nature to most, but do you have a best practice to prevent problems and resolve issues when they arise? PCI’s Architectural Precast Concrete Committee has developed a Best Practices for Embedding Clay Thin Brick into Precast Concrete for you. This session will use the new document to demonstrate the proactive and reactive actions to be taken when producing brick clad precast components. Joining our speaker will be several thin brick and formliner manufacturers to answer any of the attendees’ questions in a dynamic, open forum that is designed to build a stronger collaboration between suppliers and producers.

**TECH2 - PRECAST CONCRETE IN JAPAN**

Friday, Feb. 9  
10 - 11:30 a.m.  
Location: Mile High Ballroom 4E  
Presenter: TBD  
Member Package: Included | Member a la Carte: $150  
Non-member Package: Included | Non-member a la Carte: $225  

This session will include presentations on the use of precast concrete in Japan.

**TECH3 - APPLICATIONS OF FRP IN PRECAST AND Prestressed Concrete Structures**

Friday, Feb. 9  
3 - 4:30 p.m.  
Location: Mile High Ballroom 4E  
Presenter: TBD  
Member Package: Included | Member a la Carte: $150  
Non-member Package: Included | Non-member a la Carte: $225  

This session will review advancements in the use of fiber-reinforced polymer (FRP) reinforcement in precast and prestressed concrete components and structures. Presentations will address the use of FRP internal reinforcement and how FRP is used to restore and supplement the capacity of existing precast concrete components. Presenters will review applications that have been used in the field and demonstrated in the laboratory.
Workforce development is one of the biggest challenges facing the precast concrete industry. The Workforce Development track helps you identify how to tackle retaining and developing the workforce you have and attracting new employees to your team. Courses are intended for those in hiring and supervision roles, as well as those in senior management positions, and will include industry recruiters and fellow precasters who will share their ideas for building and maintaining your workforce.

**WD1 - WORKFORCE ATTRACTION STRATEGIES: A PANEL DISCUSSION**

**Friday, Feb. 9**  
8 – 9:30 a.m.  
Location: 102

**Moderator:** Claude Goguen, P.E., NPCA  
**Presenters:** Brandy Rinkel, Wilbert Precast Inc.; Jesse Wingert, Concrete Sealants Inc.

**Member Package:** Included  | **Member a la Carte:** $150  
**Non-member Package:** Included  | **Non-member a la Carte:** $225

Companies have positions to fill, and obtaining quality applications is essential to that. Perhaps it is time to look at recruitment strategies. How are you reaching out to potential applicants? Are your job postings designed to attract? Are you leveraging all opportunities to build an applicant pipeline? During this session, panelists from different precast and product manufacturers share their experiences and advice on what has and hasn’t worked for them. Panelists discuss how to thoroughly assess current recruitment efforts to determine issues that hinder the process. Topics include recruiting through social media and using incentive programs. They also discuss how to attract applicants from baby boomers to Gen Z. Join for a sharing of wisdom and tips that benefit all manufacturers seeking to address workforce shortages.

**At the conclusion of this course, you will be able to:**

- Recognize what may be impeding recruitment efforts.
- Describe effective methods to reach potential candidates using social media.
- Analyze how an incentive system may help with recruiting and retaining employees.
- Identify other means to recruit quality applicants.

**WD2 - RETENTION STRATEGIES THAT ACTUALLY RETAIN EMPLOYEES**

**Friday, Feb. 9**  
10 – 11:15 a.m.  
Location: 102

**Presenter:** Liz Wingenbach, Afinitas

**Member Package:** Included  | **Member a la Carte:** $150  
**Non-member Package:** Included  | **Non-member a la Carte:** $225

The talent we need for our businesses to thrive have new and different needs, desires and expectations. The difficult truth is that employers do not always realize that the efforts and resources they invest to retain personnel can be “nice to have” but are not always the difference-makers in retention. In this session, you will learn to pinpoint meaningful actions that align with your team’s needs by gaining an understanding of how employment needs align to human survival needs.

**At the conclusion of this course, you will be able to:**

- Recognize how your team’s employment needs align to human survival needs.
- Prioritize your retention efforts.
- Obtain an overview of how to put some of these meaningful actions into practice.
WD3 - EQUIP, ENGAGE AND EMPOWER YOUR WORKFORCE

Saturday, Feb. 10
10 – 11 a.m.
Location: 102

Presenter: T.J. Crosby, ConcreteCareers.com

Member Package: Included | Member a la Carte: $150
Non-member Package: Included | Non-member a la Carte: $225

Learn how to unlock your team’s potential through proven engagement strategies, ensuring most of your team is engaged and allowing your organization to thrive through increased incremental effort, in contrast to organizations with disengaged employees.

At the conclusion of this course, you will be able to:

- Strengthen your team’s performance with engagement strategies.
- Recognize the importance of equipping employees to tap into unrealized potential for performance.
- Empower employees to make decisions, use available resources and feel a deeper connection and sense of responsibility to the company.

The Precast Show Education Program Policy*

Educational courses are noncommercial forums. Speakers may cite personal experiences but are expected to refrain from endorsing specific products. Educational courses are not to be used for direct promotion of a speaker’s product, service or monetary self-interest. Speakers at all courses must refrain from overt statements, harsh language, pointed humor or other harmful communication that may adversely impact the fair and reasonable treatment of any individual or group. Please note any violation of this policy on course evaluation forms or notify any NPCA or PCI professional staff member.

*Note: The Precast Show Education Program Policy does not pertain to educational courses that are non-CEU/PDH. (For example, PCI’s Innovations track and other sponsored seminars.)
SPONSORED SEMINAR
TITAN - TITAN POWER USER

Wednesday, Feb. 7
3-5:30 p.m.
205/207

No charge but registration required.

This year’s Titan Power User course covers all the features that Titan has rolled out in the last year. Created for all users and those who are interested in the Titan 3000 Precast Management System, the course is designed to increase the productivity of attendees. We highlight the suite of Titan plant management modules and mobile apps and take a deep dive into the newest features we have added since our last Precast Show course. Our expert trainers cover concepts and tools to improve productivity, enhance efficiency and build your bottom line. They also point out super time-saving features that boost your Titan skills to a new level. Work smarter, not harder, with Titan!

At the conclusion of this course, participants will understand the core features and latest enhancements of the Titan 3000 Precast Management System, including:

- QR codes on labels
- QR codes on delivery tickets
- Automated Plan Reading
- GL Extensions
- BOM New Features – OPC, Variable OH, and Inbound Freight Cost
- Hiding Cost and/or Pricing
- Close Period by Module
- Production Processing – Step 3) Components by Serial Number
- Document Management, Check Processing, Email Remittance Advice
- Document Management, Unposted/Posted Screen, Batch Invoice Emailing
- Check Processing – Payment Type
- New product inquiry calculations
- Rebar callouts on VT 3000 drawings and other VT 3000 features
- AvidXChange Integration
- Basys Integration
- Pick IT
- Sign IT
- QCTitan
CHAD ARPE
Locke Solutions

LM1 – Precast Project Management
Arpe is the director of sales and marketing at Locke Solutions, where he oversees customer engagement. With an MBA from the University of Maryland and a bachelor’s degree from Texas A&M, Arpe has established a reputation of strategic thinking and problem-solving skills.

MICHAEL BATY
Cresset Chemical Co.

QC4 - Precast Form Release Agents: Problems and Solutions
Michael Baty is president and CEO of Cresset Chemical Co., an innovative leader in developing, distributing and servicing release agents and other products for the concrete industry since 1946. He joined the company full time in 2000 and was appointed president and CEO in 2010. Baty is a long-time member of NPCA, PCI and several other industry specific organizations. He attended Bowling Green State University, majoring in computer science. After school, he spent three years in an extensive mentoring program with a focus on software design and engineering. Prior to joining Cresset, he was a lead software engineer, working for software companies within the health care industry.

LANIE BAUDOuin
Gainey’s

LM4 – Social Media: What’s YOUR Brand?
Baudouin has worked in multiple departments within Gainey’s, including marketing, reinforcement, post-production and technical design. She was a recipient of the NPCA Foundation scholarship through which she worked with multiple NPCA certified plants to expand her knowledge of the precast industry. As a third-generation precaster, she has watched NPCA play a vital role in Gainey’s success and growth, and she looks forward to continuing to grow with the company.

GARRETT BROWN
H2 Pre-Cast

QC1 – NPCA Plant Certification: A Panel Discussion
Brown has been with H2 Pre-Cast since 2016. He started as the quality control manager at the plant and is the regional quality control manager for the Travis Concrete Companies. He oversees the QC departments for H2 Pre-Cast, Columbia Pre-Cast, Rogue Valley Pre-Cast, Cascade Concrete, Shope Concrete and Bridger Pre-Cast. Brown is a 2021 NPCA Master Precaster graduate and serves on NPCA’s QA/QC committee.

JOE BUNKERS
Gage Brothers

TECH1: Best Practices for Producing Embedded Clay Thin Brick
Bunkers joined Gage Brothers in 1999 and was named president and board chair of the company in 2020. Bunkers is an active member of the Leadership PCI Committee, chair of the Architectural Services Committee and vice chair of the Marketing Communications Committee and the Architectural Certification Committee.
Eric Carleton, P.E.
Precast Consultant

QC3 – Underground Precast Product Joints

Carleton is a licensed P.E. and worked 10 years with Armco Steel Corporation (later Contech Construction Products) in their construction products division. Prior to joining the NPCA staff in 2014, Carleton worked for 27 years as the Technical Director and Corporate Engineer at the Independent Concrete Pipe Company in Indianapolis and St. Louis. He retired in August 2021 as Director of Codes and Standards with NPCA. Eric served as past president for the Indiana Section of ASCE and chair of the Indiana Water Environment Association Collection Systems Committee, receiving the IWEA Tumble Bug Award and Indiana Collection Systems Professional of the Year. He has received the ASTM Award of Merit and the Frank J. Heger Award from the American Concrete Pipe Association for technical contributions and a distinguished career in the concrete pipe industry.

T.J. Crosby
ConcreteCareers.com

WD3 – Equip, Engage and Empower Your Workforce

Crosby is the CEO at ConcreteCareers.com. He has experience establishing and scaling both human resources and overall company operations. For the past 15 years, Crosby has held human resources leadership roles across startup, private equity backed turnaround and Fortune 500 organizations. He holds a bachelor’s degree in business management from Jacksonville State University and a master’s degree from Auburn University.

Jason Cross
Norwalk Concrete Industries

QC5 – Preparing for an ACI Field Technician Certification

Cross is the general superintendent at Norwalk Concrete Industries, where he has worked for 17 years. He is a certified ACI Field Testing technician and an ACI Strength Testing technician. Cross is a NPCA Master Precaster and a 2017 graduate of the Leadership NPCA program.

Phillip Cutler, P.E.
NPCA

QC1 – NPCA Plant Certification: A Panel Discussion

Cutler is NPCA’s Director of Quality Assurance Programs. He oversees the administration of NPCA’s Plant Certification Program, provides professional design engineering expertise and serves as codes and standards advisor. Cutler joined NPCA in 2004. Prior to that, Cutler spent 23 years in diesel engine cooling for agricultural, industrial and heavy equipment, and five years in the specialty metal fabrication industry. He has a bachelor’s degree in mechanical engineering from Purdue University and is a licensed P.E.

David Espino
Locke Solutions

LM1 – Precast Project Management

Espino is the director of operations at Locke Solutions, where he is charged with implementing efficient processes and creating optimal work environments. His leadership style focuses on cultivating team collaboration and nurturing talent, consistently elevating the standard of operational efficiency within the organization. Espino is passionate about continuous learning and enjoys exploring innovative ways to enhance operational workflows and processes.
BARRY FLECK
ALP Supply

PQS2 - PQS II - Production

Fleck has been involved in the precast/prestressed industry since 1972, starting as the sales manager for a manufacturer of cement products. In 1977, he became a founding partner in Pre-Blend Products, a manufacturer of cement-based products including patching cements, grouts, self-leveling cements and cement-based coating and stuccos. In 1982, he became a partner in ALP Supply, where today he is the owner and CEO. Fleck is a past member of NPCA’s Board of Directors and past chair of NPCA’s Foundation Board.

CLAUDÉ GOGUEN, P.É.
NPCA

QC2 – Tips for Durable Patching and Repair

PQS2 - PQS II - Production

Gougen is NPCA’s Director of Outreach and Technical Education. He has nearly 25 years of experience in the precast concrete and construction industry. He holds a degree in civil engineering and is a licensed P.É. Prior to his role with NPCA, Gougen was an Operations Manager at a precast concrete manufacturing plant. He also worked as a field superintendent, project manager and project engineer on numerous large residential and commercial projects.

HAILEY GOODALE
Colorado Department of Transportation

QC6 – How Precasters Can Benefit from EPD Requirements

Goodale is a pavement design engineer at the Colorado Department of Transportation. She works in the CDOT HQ Materials and Geotechnical branch and is a member of CDOT’s Environmental Product Declaration team. Goodale holds a bachelor’s degree in civil and environmental engineering from Oklahoma State University, where she worked as an undergraduate research assistant. She went on to work at Intelligent Concrete, a concrete research and development lab, then started at CDOT in early 2021. Goodale has experience on projects in many areas including sustainability, concrete mix design and pavement design.

SCOTT GRUMSKI
Forney LP

QC1 – NPCA Plant Certification: A Panel Discussion

Grumski is vice president of platform development for Forney LP, a leading designer and manufacturer of construction materials testing equipment and developer of ForneyVault®, a machine integrated CMT platform based in Zelienople, Pa. Grumski is a member of the NPCA QA/QC Committee; ASTM A01, C01, C09, C12, C15, and E28 committees, along with 12 subcommittees; and is a member of the ACI 544 committee on Fiber Reinforced Concrete.
Hanson joined Concrete Sealants as the Technical Resource Engineer, providing technical consultation and product implementation assistance to customers, engineers and end-users of all ConSeal products. Prior to that, she worked eight years at NPCA, where she served as the Director of Technical Services. She holds a civil engineering degree from Purdue University and is a licensed P.E. Hanson is involved in industry codes and standards groups, including ACI and ASTM. She has served as secretary and vice chair of ASTM Committee C27 on Precast Concrete Products. She currently serves as the subcommittee chair of ASTM C27.30 on Water and Wastewater Containers and is a member of ACI Committee S15 on Protective Systems for Concrete.

Harris is president and cofounder of Carl Harris Co., a specialty contracting firm that has been a PCI-certified erector in all categories. Harris is a PCI-certified field auditor, company auditor and lead auditor for the Certified Erector Program. He has co-chaired the Erector Committee and chaired the Certified Erector Committee and currently serves on the Tolerance Committee, Personnel Certification Committee, Erector Safety Task Group and Quality Assurance Supplier Committee.

Jablonsky is executive vice president and a member of the leadership team at ALP Supply. He has more than 25 years in the industry with the majority in precast and prestressed concrete with hands-on experience in manufacturing, engineering design, connection systems and erection and operational processes.

Jones has been the director of technical services for ALP Supply for seven years. He has 35 years of construction experience with an emphasis in precast accessories and product application along with experience in lifting and handling of precast structures. He has a degree in mechanical engineering from the University of Dayton.

Klassen is the CFO of LHV Precast in Kingston, N.Y. He has been with the company since October 2021. Prior to that, he was a commercial banker specializing in small- to medium-sized industrial businesses in the Hudson Valley. Klassen graduated from the Virginia Military Institute with a bachelor’s degree in economics. He served five years in the U.S. Army as an Air Defense Artillery officer in Hawk and Patriot Missile Platforms. After the service, he worked in his family’s construction business, and after his father retired, he went into banking.
OPER3: Artificial Intelligence: What Role Can It Play in Your Risk Management?

Lehman has been a construction lawyer for 23 years. He started his career with Smith Currie & Hancock before spending 12 years with two international law firms. He has been a partner with Hudson Lambert Parrott Walker and its predecessor firm, Hudson Parrott Walker, since 2015. He serves on the Governing Committee of the American Bar Association’s Forum on Construction Law, and he is a past board member of the Florida Prestressed Concrete Association.

PQS3 - PQS III - Leadership

Lines is the engineering manager for Concrete Sealants. He began his precast concrete career in 1990 as a project designer for Hartford Concrete Products in Indiana. Later, he was promoted to Quality Engineer and eventually Quality and Safety Director. Joining Concrete Sealants in 2005, Lines brings his experience in precast to the industry by providing technical support, plant visits and education to precast plants around the United States. He holds a master’s degree in business administration from Indiana Wesleyan University and is a certified Lean Six Sigma Master Black Belt.

LM5 – Open Book Management: How to Get Your Managers to Think Like Owners

Marshall is the Chief Financial Officer of Gainey’s and has been with the company for 15 years. Prior to that, Marshall worked in accounting for a national construction company for 11 years. Marshall teaches financial classes at Gainey’s to help other managers become more fiscally responsible. She is a certified John Maxwell coach, speaker and trainer.

CP6 – Reinforcing Assembly Best Practices

Martin is the Director of Technical Resources at NPCA. He is a licensed P.E. in 13 states and has been working in the concrete industry since 1993, starting out as a product designer, quality control specialist and field representative. Martin is an active member of ASTM International, where he received the Award of Merit in 2021 for distinguished service and outstanding contributions to authorship and leadership participation in consensus standards activities. He also received the Merlin G. Spangler Meritorious Service Award from Committee C13 on Concrete Pipe in 2012.

OPER2: Enhancing Resilience in Building Design — A Critical Response to Climate Change Challenges

Mederson is a partner at Stafford Rosenbaum in Madison, Wis., from where she litigates business and intellectual property matters in state and federal courts across the United States. Mederson focuses her practice on manufacturing and construction disputes, Uniform Commercial Code litigation and contract disputes. She also advises corporate clients on contract negotiations and employment law and has extensive experience with the legal issues relating to resiliency in the built environment. Mederson serves on the PCI Financial/Risk Management Committee. She is certified for entry into OSHA permit-required confined spaces, and she writes and presents nationally on addressing resiliency in construction projects and business operations.
BRIAN MILLER, P.E., MBA, LEED AP
GCP Applied Technologies

CP5 – Troubleshooting Precast Production: Problems and Solutions
Miller has more than 35 years of experience in the precast concrete and construction industries. He currently serves as the North American segment managing director for precast, MCP and decorative concrete. Prior to joining GCP and Chryso, Brian was the managing director of business development for PCI, where he directed the institute’s marketing, sales, events and membership services departments, as well as regional affiliates. Miller also has held several other positions within the precast concrete and construction industries including field operations manager, project manager, project engineer, director of engineering and technology, and President of a design/build construction company.

NICOLE PERROTTA
NMP Transformations

LM2 – Increase Your Impact and Influence as a Leader
As a conflict transformation and emotional intelligence expert, Perrotta speaks, coaches and trains leaders who yearn to bring out the best in themselves and their teams. By combining Fortune 500 best practices with emotional intelligence skills and conflict transformation tools, she brings a unique, fun and powerful approach to leading teams with heart and wisdom.

ALAN PRITCHARD
Smith-Midland Corp.

PQS2 - PQS II - Production
Pritchard works as the plant manager at Smith-Midland Corp. in Midland, Va. He has served on NPCA’s Above Ground Products Committee and the Precast Concrete Paving Slabs Product Committee. Pritchard is a 2016 NPCA Master Precaster graduate and a 2018 graduate of the Leadership NPCA program.

JIM RENDA
Cresset Chemical Co.

QC4 - Precast Form Release Agents: Problems and Solutions
Jim Renda is vice president of sales and marketing at Cresset Chemical Co., a leading supplier of top-quality products for the concrete construction industry. He has been in that position for the past nine years after being on Cresset’s Advisory Board for more than 20 years. Previously, Renda established himself as an innovative sales and marketing professional at industry leading companies including Arby’s, Nike and Champion Spark Plug. He is well known throughout the precast industry as an advocate for creating superior concrete surfaces using high-quality form release agents and has consulted with and presented to precasters around the world. Renda is currently on PCI’s Board of Directors and is a past Board member of the Architectural Precast Association.
Brian Roberts
NAPCO Precast

OPER3: Artificial Intelligence: What Role Can It Play in Your Risk Management?

Roberts is the CFO of NAPCO Precast, which provides prefabricated building systems for everything from parking structures to sports stadiums from its locations in San Antonio, Texas, and Broken Arrow, Okla. He has more than 30 years experience in financial auditing and controls in the construction industry, including time spent with developers, the federal government and general contractors. Roberts is a certified construction industry financial professional, a designation awarded by the Construction Financial Management.

Tim Sander
Gainey’s

CP4 – Rigging and Lifting Considerations for Precasters
QC1 – NPCA Plant Certification: A Panel Discussion

Sander is the vice president of operations and oversees all production, post-production, shipping and maintenance activities for Gainey’s. He is an NPCA Master Precaster and serves on the QA/QC Committee. Sander is an NCCER-certified advanced rigger and is responsible for designing lift plans for all critical lifts for Gainey’s. He has a passion for giving customers advice on how they can safely lift Gainey’s products.

Ashley Smith
Smith-Midland Corp.

PQS2 - PQS II - Production

Smith is the president of Smith-Midland Corp. He has been involved with NPCA for many years, serving on several committees. He also is a past NPCA Chair of the Board.

Todd Spindler
Sika Corp.

PQS2 - PQS II - Production

Spindler is the Midwest Regional Manager for Sika Corporation’s Concrete Division. He brings 30 years of experience in the concrete production, repair and protection industries and more than 25 years with Sika Corporation as a technical service manager, national marketing manager for concrete production and underground tunneling, district sales manager and regional manager for repair and protection. Spindler has been an active participant, officer and committee member in several local and national trade associations, including NPCA, PCI and ACI.

Ronald E. Thornton, P.E.
Precast Concrete Association of New York

CP1 – Box Culvert Design and Detailing

Thornton is a registered professional engineer in New York state with more than 35 years of experience in the precast industry. He currently serves as the executive director of the Precast Concrete Association of New York. He also is vice president of Concrete Engineering Solutions and is considered a leading authority in the design, manufacturing and installation of precast concrete products for use in state, municipal and private projects including utility vaults, manholes, box culverts, bridge beams, retaining walls, sound walls, septic tanks and other products. Thornton is a long-time active member of NPCA. He also serves on both ASTM C27 and C13 Standards Committees.
**OPER1 – The Value BIM Modeling Adds to the Precast Process**

Thorp is director of technical solutions and building information modeling integration at PTAC Engineering and EDGE Software companies. Experienced in structural design, detailing and project management of precast/prestressed concrete structures, Thorp currently is responsible for planning goals for how departments can leverage technology to meet needs, creating and maintaining training programs and workflows within the engineering and drafting departments and enhancing interdepartmental technology.

**QC1 – NPCA Plant Certification: A Panel Discussion**

Tucker has held the position of director of the prefabricated structural materials section for the Texas Department of Transportation for the past 24 years. He is responsible for managing TxDOT’s quality oversight, inspection and testing programs for various structural products produced in manufacturing plants located across the U.S. Tucker serves as a recognized expert in the areas of structural component fabrication, bridge construction, maintenance and structural forensic investigations, and is a contributing member on multiple national organization.

**WD2 – Retention Strategies that Actually Retain Employees**

Wingenbach leads the Global People Team at Afinitas. She is a human resources executive with expertise in talent strategy, organizational effectiveness and talent development. She earned a master’s degree in business administration from St. Louis University and a bachelor’s degree in marketing from Indiana University’s Kelley School of Business.

**OPER1: The Value BIM Modeling Adds to the Precast Process**

Honglei is a senior project engineer at Walters and Wolf Precast. He is experienced in the engineering and detailing of architectural precast concrete and glass-fiber-reinforced concrete for commercial, office and public buildings. While contributing to the preconstruction, coordination, modeling, shop drawing and construction phases of projects, Honglei uses building information modeling in daily operations. He also works closely with internal development teams to develop customized BIM plugins that can meet specific in-house requirements.

**JASON TUCKER, P.E.**
**Prefabricated Structural Materials**

**HONGLEI ZHANG, P.E.**
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CONCRETE MASONRY & HARDSCAPES ASSOCIATION ANNUAL MEETING

ICPI-NCMA is now the Concrete Masonry & Hardscapes Association (CMHA).

The CMHA Annual Meeting will take place Feb. 5-8 in Denver, in conjunction with The 2024 Precast Show. The 2024 Annual Meeting includes member admission to all CMHA Committee Meetings, General Session Luncheon, Innovative Technologies Forum, First-Time Attendee Meetup, Social Event, as well as a three-day admission to The Precast Show.

For complete information, please visit masonryandhardscapes.org

Join CMHA at the Precast Show
CMHA is a proud participant of the 2024 Precast Show.

Come Visit Us in Booth 1847
CMHA members who extend their stay in Denver to attend the show will have access to the industry’s most important suppliers and foremost equipment experts all under one roof! Come discover new products and services for your business.

Plant Tour Information
Register for CMHAs in-person tour of the Fort Lupton Basalite Plant. The hour-long tour features 13 CMHA Member companies whose products and/or equipment are utilized in daily production. Come see operating processes in real-time at this state-of-the-art facility. Multiple time slots are available. We are expecting the tours to sell out. Be sure to register early to secure your spot. Company representatives will be available to answer questions beginning at 2pm on the show floor.

Breakfast, bus transportation, and required personal protective equipment (PPE) will be provided for each participant.

Date:
Thursday, February 8

Member Price*:
$175

Departure Times**:
6:00 AM - 8:30 AM

Non-Member Price:
$225

Tour Pick-up & Return Location:
Sheraton Denver Downtown Hotel
1550 Court Place
Denver, CO 80202

*Member pricing is applicable to current CMHA, NPCA and PCI Members
**Please arrive 30 minutes prior to your scheduled departure time

Contact Us:
Concrete Masonry & Hardscapes Association
(703) 713-1900 | info@masonryandhardscapes.org | masonryandhardscapes.org
CPCI Program at a Glance

CPCI is a proud participant of the 2024 Precast Show

Tuesday, February 6, 2024
CPCI Student Education Committee Meeting
8:00 a.m. – 10:30 a.m.
CPCI Sustainability, Productivity and Safety Committee Meeting
11:30 a.m. – 2:00 p.m.
CPCI Technical Committee Meeting
3:00 p.m. – 5:30 p.m.

Wednesday, February 7, 2024
CPCI Marketing Committee Meeting
8:00 a.m. – 10:30 a.m.
CPCI Board of Directors Meeting
2:00 p.m. – 5:00 p.m.

Check out CPCI at the 2024 Precast Show!
Join us for CPCI’s informative Committee Meetings including Marketing, Student Education, Sustainability, Productivity & Safety, Technical, and Board of Directors.
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<td>4800 Chestnut Ave, Newport News, VA 23607-2420</td>
<td>Mobile &amp; Stationary Batch Plants, Ring Pan and Twin Shaft Mixers, Concrete Reclaimers and Concrete Pumps, Batch Plants, Mixers/Pans, Planetary Mixers, Twin Shaft Mixers, Mobile Batching Plants, Batchwater Heating &amp; Cooling, Moisture Probes, Concrete Reclaiming/Recycling, Concrete Test Cylinder Molds, Other Testing Services</td>
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<td><a href="mailto:amcastillo@deacero.com">amcastillo@deacero.com</a></td>
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<td>1101 3rd St. S.E., Canton, OH 44707-3230</td>
<td><a href="http://www.midwestind.com">www.midwestind.com</a></td>
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<td>3111 W. 167th St., Hazel Crest, IL 60429-1025</td>
<td><a href="http://www.mi-jack.com">www.mi-jack.com</a></td>
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<td><a href="http://www.minnich-mfg.com">www.minnich-mfg.com</a></td>
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<th>City, State, Zip</th>
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<td>837</td>
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<td>1464</td>
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<td>Wayne Jiang</td>
<td><a href="mailto:sales@overlandind.com">sales@overlandind.com</a></td>
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<td>Company</td>
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<td>Palfinger Inc.</td>
<td>137</td>
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<th>Page No.</th>
<th>Address</th>
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<th>Phone Number</th>
<th>Website URL</th>
<th>Contact Person</th>
<th>Email Address</th>
<th>Products and Services</th>
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<tr>
<td>QMC Cranes</td>
<td>762</td>
<td>450 E. Glendale Ave.</td>
<td>Sparks, NV 89431</td>
<td>(775) 507-5336</td>
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<td>40 North Central Ave Suite 200</td>
<td>Phoenix, AZ 85004</td>
<td>(602) 373-2951</td>
<td><a href="http://www.quadra-concrete.com">www.quadra-concrete.com</a></td>
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<td>Quangong Machinery Co., Ltd.</td>
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<td>No. 777 Hailing Road</td>
<td>Zhangban Tow, TIA Zone</td>
<td>86 181 0595 6815</td>
<td>en.qzmachine.com</td>
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<td>Putzmeister America Inc.</td>
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<td>RATEC AMERICA CORPORATION</td>
<td>1247</td>
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<tr>
<td>RIB Software</td>
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Voeller Mixers .......... 1841  
W.P. Hils & Company .......... 1137
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Aggregates - Manufactured
Fister Inc. .......................... 718
Heidelberg Materials ............... 1759

Aggregates - Natural
Fister Inc. .......................... 718
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Continental Building Materials - Polymers 2225
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Continental Building Materials - Polymers 2225
Heidelberg Materials ............... 1759
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American Step Company Inc. 1918
Barsplace Products Inc. 2039
Blackthorn LLC 824
BN Products - USA 1803
C.V. International Plastics Inc. 1842
CONAC Concrete Accessories 631
Construx Wecknann 1028
Contractors Materials Co. 625
Cresset Chemical Company 741
D & L Supply Company Inc. 948
Dayton Superior 811
Fister Inc 718
GCP and Chysio (Saint Gobain Construction Chemicals) 2125
Ganterud North America 241
Hoot Systems, Inc. 465
JVI Inc. 1407
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Leviat 1756
LTM Concrete. 1756
M.A. Industries Inc. 1941
MCT Group Inc. 1557
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NV Bekaert SA 2229
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Walter Cleaning Systems USA, Inc. 1657
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Wooster Products Inc. 1901

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AFINITAS 1217
ALP Supply 1039
Blackthorn LLC 824
C.V. International Plastics Inc. 1842
CONAC Concrete Accessories 631
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D & L Supply Company Inc. 948
Dayton Superior 811
Deslauriers 1917
Fister Inc 747
JVI Inc. 747
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Leviat 1203
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Tenon 1937
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Xytec Chemical Corporation 12

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CONSTRUX 1032
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DYWIDAG 567
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LTM Concrete. 1756
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STS SYSTEMS 2011

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Invesco Inc. 2031
Landcon/Starcon Lifting Anchors. 1706
Leviat 1203
M.A. Industries Inc. 1941
Pennsylvania Insert Corp. 722
SureBuilt 140

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Dayton Superior. 811
nVent LENTON 768
Splice Leng North America Inc. 1307
Tuf N Lite 1631

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Airmatic 1755
ALP Supply 1039
BA Concrete Products 2217
BN Products - USA 1803
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Contractors Materials Co. 625
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Encore Hartco 1265
Iwi Concrete Equipment Group 1241
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Leviat 1203
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SureBuilt 140
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A-Lok Products Inc. 1141
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American Step Company Inc. 1918
Hoot Systems, Inc. 465
Infiltrator Water Technologies 693
Jet Inc. 1759
Norweco Inc. 950
Polylok Inc. 1226
Preco® Concrete Accessories (Brand of DCA Construction Products) 2147
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Iwi Concrete Equipment Group 1241
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Blackthorn LLC  824
BOAT LIFT  2223
CIMOLAI Technology SpA.  2016
Columbia Machine Inc.  701
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Canterud North America  241
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Hiab USA Inc.  1501
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ITALCARRELLI®  13
Lane International Corp.  2006
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Martin Engineering.  2136
Mazzella Companies  319
mbk Maschinenbau GmbH  1723
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Midwest Industrial Supply Inc.  662
MI-Jack Products  1309
Novatech APS and NT Lifters  1854
Overland Concrete Supply Company  1464
Palfinger Inc.  137
Precor Concrete Accessories (Brand of DCA Construction Products).  2147
Prexress Supply Inc.  816
Probst Inc.  342
Putzmeister America Inc.  564
Rekers NA Inc.  808
Shuttlelift  836
SICOMA North America Inc.  1077
Simem America Corporation  1811
Standley Batch Systems Inc.  1409
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SureBuilt.  140
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Tucker’s Machine & Steel  1613
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KVM A/S.  1267
Masa  733
mbk Maschinenbau GmbH  1723
MEP SpA.  1166
MPAQ Automation Inc.  1858
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QUADRA USA Inc.  506
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RIB Software  1254
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FRIMA GmbH & Co. KG  237
KBH Maschinenbau  709
KVM A/S.  1267
MARCOtTE  2162
Masa  733
Pathfinder Systems.  901
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Quangong Machinery Co., Ltd.  1666

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Alabama Pallets  737
ALFI TECHNOLOGIES  251
Besser Company  1003
CDS Curing  346
Columbia Machine Inc.  701
Industrial Services International LLC  1227
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Elematic Inc. 753
IMER USA Inc. 129
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Curing Blankets
AFINITAS 1217
ALP Supply 1039
American Progress Group/ UltraSpan 1217
Technologies 547
BA Concrete Products 2217
CDS Curing 346
Chameleon Innovations 553
Construx Weckenmann 1028
Contractors Materials Co. 625
Elematic Inc. 753
iwi Concrete Equipment Group 1241
Kraft Curing Systems 1027
Nordimpianti System SRL 246
Pathfinder Systems 901
Prestress Supply Inc. 816
Sika Corporation 1447
Vollett USA 1069
White Cap 2001

Curing Systems
AFINITAS 1217
Avermann Group 2020
Besser Company 1003
CDS Curing 346
Columbia Machine Inc. 701
Construx Weckenmann 1028
Contractors Materials Co. 625
Elematic Inc. 753
Industrial Services International LLC 1227
iwi Concrete Equipment Group 1241
Kraft Curing Systems 1027
Masa 731
MCT Group Inc. 1557
Nordimpianti System SRL 246
OLMETITALY USA LLC 457
Pathfinder Systems 901
Polarmatic Ltd. 1362
Schlusselbauer North America 417
Simem America Corporation 1811
Sioux Corporation 1157
Standley Batch Systems Inc. 1409
Topwerk America 206
Vollett USA 1069

Diamond Cutting Products
Myers Construction Materials Testing Equipment 1822
Press-Seal Corporation 817
Probst Inc. 342
Trelleborg 1337
Wagman Metal Products Inc. 248
White Cap 2001

Drilling/Coring Machinery
Elematic Inc. 753
Myers Construction Materials Testing Equipment 1822
Press-Seal Corporation 817
Trelleborg 1337
Trelleborg 1337
White Cap 2001

Dry-Cast Equipment
AFINITAS 1217
ALFI TECHNOLOGIES 251
American Progress Group/ UltraSpan Technologies 547
AUTOMACAD Inc. 347
Besser Company 1003
CDS Curing 346
CGM Srl 2007
Cleco Manufacturing 1902
Cooke Engineering 118
Elematic Inc. 753
Gar-Bro Manufacturing Company 1710
GCI Pipe Products Inc. 1747
Humarbo Machinery bv 126
iwi Concrete Equipment Group 1241
KBH Maschinenbau 709
KVM A/S 1267
Masa 731
Nordimpianti System SRL 246
Pathfinder Systems 901
QUADRA USA Inc. 506
Schlusselbauer North America 417
Teksam 2199
Topwerk America 206
Wieser Form Fabrication 425

Dust Control Equipment
Advanced Concrete Technologies Inc. 1647
Aromatic 1755
American Progress Group/ UltraSpan Technologies 547
Besser Company 1003
Columbia Machine Inc. 701
Elematic Inc. 753
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MCT Group Inc. 1557
Pathfinder Systems 901
STO FORM 206
Vollett USA 1069
White Cap 2001

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Alabama Pallets 737
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AUTOMACAD Inc. 347
MCT Group Inc. 1557
Pathfinder Systems 901
Simem America Corporation 1811
Standley Batch Systems Inc. 1409
Voeller Mixers 1844
W.P. Hilts & Company 1137

Finishing Machines
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AUTOMACAD Inc. 347
Avermann Group 2020
Construx Weckenmann 1028
KBH Maschinenbau 709
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PENTA US INC 555
RATEC AMERICA CORPORATION 1247
Simem America Corporation 1811
SIMMER Precast Technology 1268
Topwerk America 206
Unique Industries - Kem-O-Kleen 759

Hydraulic Products
AFINITAS 1217
ALP Supply 1039
American Progress Group/ UltraSpan Technologies 547

Avermann Group 2020
Gensco Equipment 1630
Irving Equipment LLC 1427
Mazzella Companies 319
Paul Jacks USA 201
Red Chip Inc. 1737
STS SYSTEMS 2011
Topwerk America 206

Industrial HEPA Vacuum Cleaning Systems
KBH Maschinenbau 709
White Cap 2001

Industrial Liquid Vacuum Cleaning Systems
White Cap 2001

Klin Doors
AFINITAS 1217
Pathfinder Systems 901

Ladders
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MCT Group Inc. 1557
Pennsylvania Insert Corp. 722
Standley Batch Systems Inc. 1409
USF Fabrication Inc. 838
White Cap 2001

Large Format Machines
Masa 731

Lintel Machinery
Construx Weckenmann 1028
Cooke Engineering 118
Nordimpianti System SRL 246
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Teksam 2199
Topwerk America 206
Vollett USA 1069

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Industrial Services International LLC 1227
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Topwerk America 206
Walter Cleaning Systems USA, Inc. 1657

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AUTOMACAD Inc. 347
Gilson Company Inc. 1758
Hamilton Kent 1625
Hydrofix 1264
IntelliBatch by Egan Company 1611
LAP Laser 2211
MESA Systems Co. 346
Paul Jacks USA 201
QUADRA USA Inc. 506
Sensittec Inc. 1856

Moisture Probes
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Columbia Machine Inc. 701
Elematic Inc. 753
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## Vibrators - External

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## Wall Machines

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## Water Heaters

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## Wire Mesh Resistance Welding Equipment

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## Wire Tiers

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## Prestressed/Structural Products

### Post - Tensioned Products

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## Reinforcement

### Bright Basic Wire

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<td>Liberty Engineered Wire Products</td>
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<td>National Wire LLC</td>
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<td>Oklahoma / Iowa Steel and Wire</td>
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### Cellulose Fiber & Dispensing Equipment

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### Fiber Reinforcement - AR Glass

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### Fiber Reinforcement - Blended

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### Fiber Reinforcement - Steel

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### Fiber Reinforcement - Synthetic

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## Nonmetallic Reinforcement - Grids and Rebar

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#### Internet Services

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#### Manufacturing Execution System (MES)

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#### Modular Construction

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### Surface Preparation

#### Blast Abrasives

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#### Blast Equipment

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#### Rough Finishing on Concrete/Concrete Panels

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### Systems

#### Energy Management

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#### Other Systems

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#### Slurry Treatment Solutions

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#### Solid Waste Collection - Semi Underground

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#### Solid Waste Collection - Solid Waste Containers

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<td>Preco® Concrete Accessories (Brand of DCA Construction Products)</td>
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